



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	9638	CYLINDER BLOCK ASSEMBLY	1		
2	22	48340	PLUG (1/4")	4		
2	22	48358	PLUG, (3/8")	2		
3	22	16951A 1	DRAIN COCK	2		
4	19	37478	PLUG, EXPANSION - BLOCK	8		
5	17	52190	PIN, DOWEL CYLINDER HEAD	4		
6	19	94140	PLUG, EXPANSION - CAMSHAF	1		
7	23	85684	BEARING, UNIT - CAMSHAFT	1		
8		19240	LIFTER, HYDRAULIC VALVE	16		
9	431	9830	CAMSHAFT	1		
10		61728	CHAIN, TIMING	1	(Double Roller Chain)	
10		811580	CHAIN, TIMING	1	(Single Roller Chain)	
11	43	61726	SPROCKET, CAMSHAFT	1	(Double Roller Chain)	
11	43	811578	SPROCKET, CAMSHAFT	1	(Single Roller Chain)	
12	43	61727	SPROCKET, CRANKSHAFT	1	(Double Roller Chain)	
12	43	811579	SPROCKET, CRANKSHAFT	1	(Single Roller Chain)	
13	10	35339	BOLT, CAMSHAFT SPROCKET (3.	3		
14	12	39167	WASHER, CAMSHAFT SPROCKE	3		
15	17	35312	PIN, DOWEL - CAMSHAFT SPRO	1		
16	22	37682	ELBOW, CYLINDER BLOCK (45)	1		